


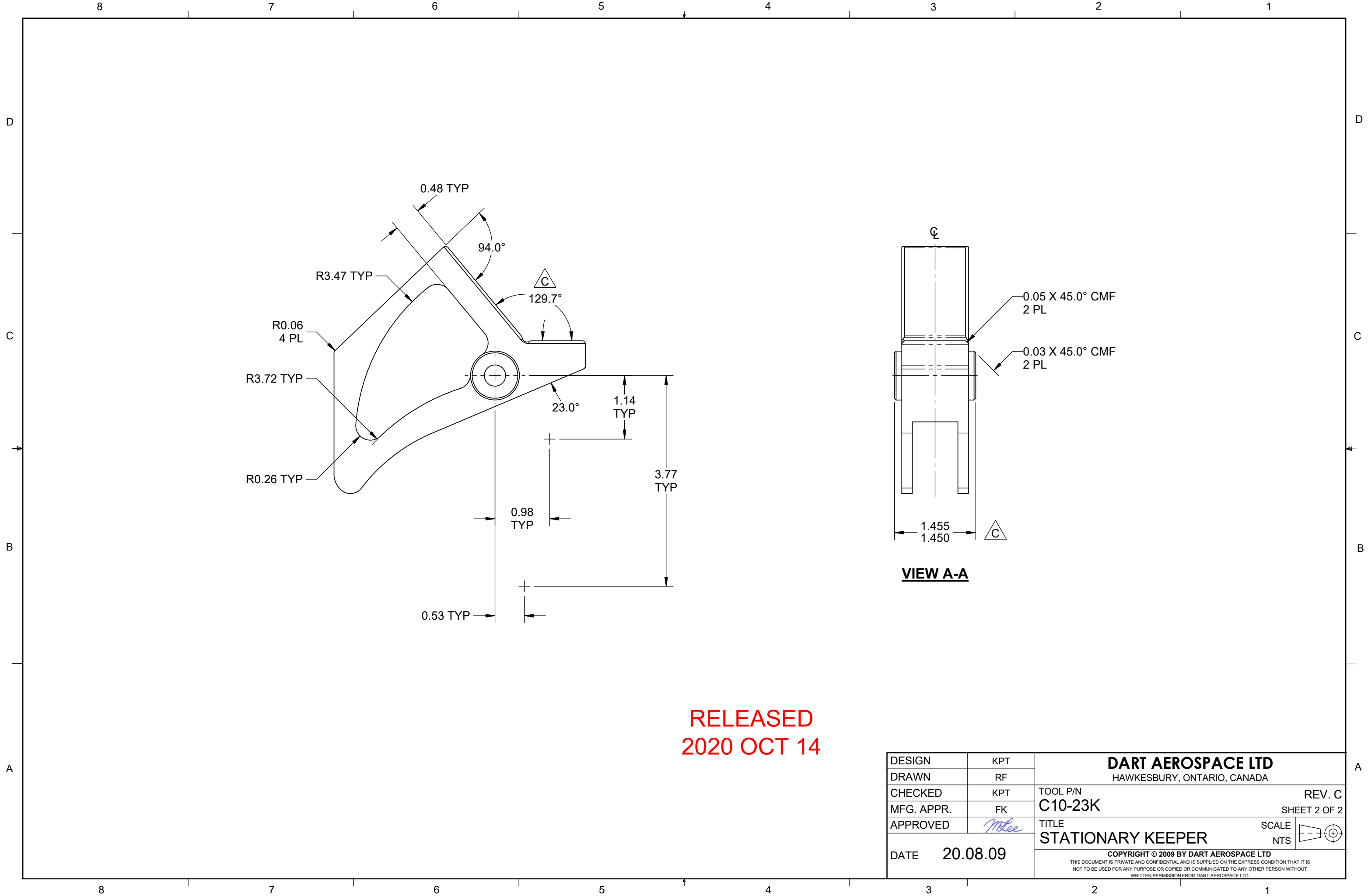
C10-23K STATIONARY KEEPER


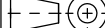
8 9 10

- NOTES:
- 1) MATERIAL: AISI 4140 ALLOY STEEL
  - 2) HEAT TREAT: 40-44 RC
  - 3) FINISH: NICKEL PLATE PER MIL-C-26074 CLASS 1 GRADE B OR CLASS 2 GRADE B  
OR SAE-AMS-QQ-N-290 CLASS 1 GRADE E  
OR ASTM B733 TYPE IV SC2 OR TYPE V SC2
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: 0.005 TO 0.010
  - 7) IDENTIFICATION: MACHINE ENGRAVE S/N
  - 8) PART IS SYMMETRIC ABOUT CENTERLINE
  - 9) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE C10-23K\_REV\_C.STEP
  - 10) DIMENSIONAL LIMITS APPLY AFTER PLATING

RELEASED  
2020 OCT 14

C	DIMENSION 0.621-0.623 WAS 0.620+0.000/-0.005 DIMENSION 0.814-0.816 WAS 0.811+0.000/-0.005 DIMENSION 129.7° WAS 130.0° DIMENSION 1.450-1.455 WAS 1.44+0.00/-0.01		ECR # 45	RF
B	UPDATED DRAWING TEMPLATE  REFER TO PREVIOUS REVISION FOR MORE INFORMATION  REMOVED ORDINATE DIMENSIONS  ADDED 0.811+0.000/-0.005 AND 0.15 DIMENSIONS ADDED 0.05 X 45.0° CMF AND 0.03 X 45.0° CMF DIMENSIONS  DIMENSION WAS .629 IS 0.620+0.000/-0.005 DIMENSION WAS Ø.878 IS Ø0.872+0.000/-0.002 DIMENSION WAS R.01 IS R0.09		2020-568	KPT
REV.	DESCRIPTION		ECN #	BY
DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED	KPT	TOOL P/N		REV. C
MFG. APPR.	FK	C10-23K		SHEET 1 OF 2
APPROVED	<i>M. Lee</i>	TITLE		SCALE
DATE 20.08.09		STATIONARY KEEPER		NTS 
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DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	KPT	TOOL P/N C10-23K	REV. C
MFG. APPR.	FK		SHEET 2 OF 2
APPROVED		TITLE STATIONARY KEEPER	SCALE NTS
DATE 20.08.09			
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